

**Note:**

**I. MECHANICAL**

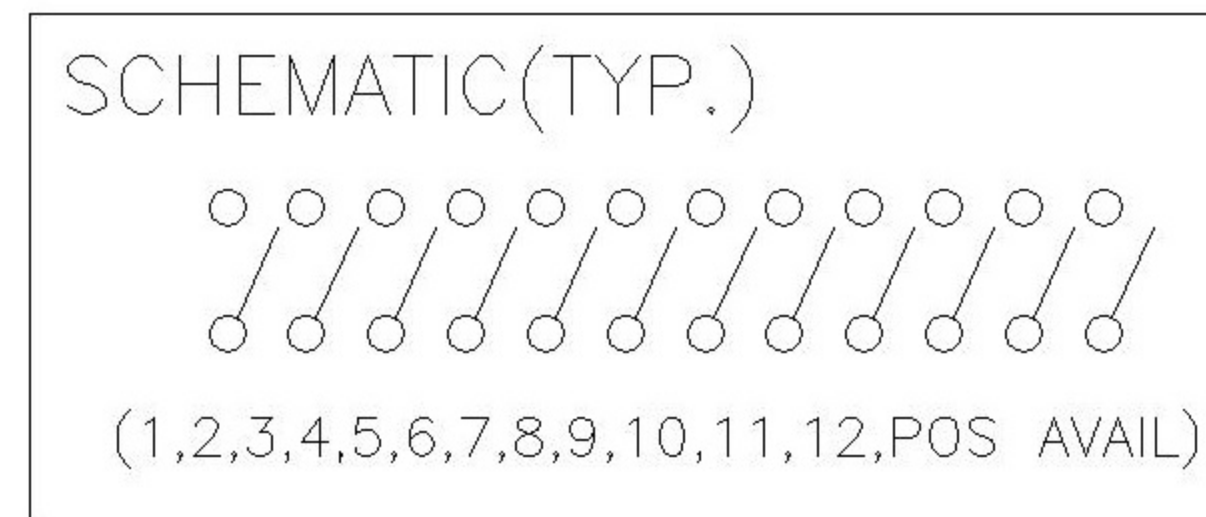
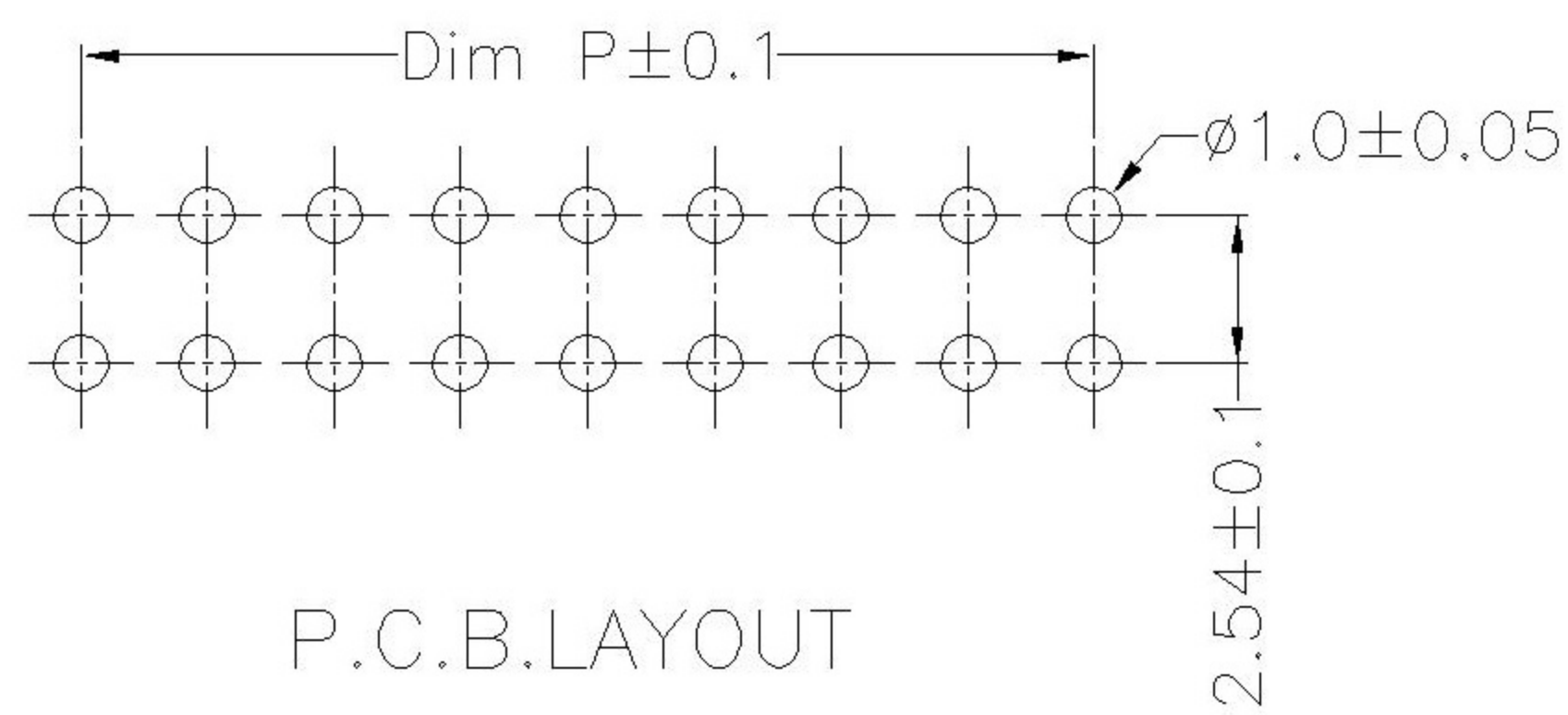
- 1、Operation Force :8N Max
- 2、Operation Temp : -25℃~+70℃
- 3、Storage Temp : -40℃~+85℃
- 4、Stroke :2mm

**II. ELECTRICAL**

- 1、Electrical Life:2000 operations cycles per switch 24VDC, 25mA
- 2、Non-Switching Rating : 100mA, 50VDC
- 3、Switching rating:25mA, 24VDC
- 4、Contact resistance : (a) 500 mΩ max. at initial (b) 100 mΩ min . after life test
- 5、Insulation Resistance : 100MΩ Min, AT 500VDC
- 6、Dielectric Strength : 500VAC / 1 minute
- 7、Capacitance : 5pF max
- 8、Circuit : Single pole double throw

**III. SOLDERING AND CLEANING PROCESSES**

- 1、Keep all switch contacts in their "OFF" position for all operations
- 2、WAVY SOLDERING : Recommended Solder Temperature at 240℃ max. 20 seconds
- 3、HAND SOLDERING : Use a soldering iron of 30 watts, controlled at 270℃ approximately 2 seconds while applying solder
- 4、CLEANING PROCESS:When vapor methods are used do not subject the switch to solvents at temperature above 125° F (51℃)



Poles	Dim P	Dim L
1P	—	3.96
2P	2.54	6.50
3P	5.08	9.04
4P	7.62	11.58
5P	10.16	14.12
6P	12.70	16.66
7P	15.24	19.20
8P	17.78	21.74
9P	20.32	24.28
10P	22.86	26.82
11P	25.40	29.36
12P	27.94	31.90

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1	A	DWG. REL	2015. 3. 15	YANG
符号	版本	修订内容	日期	批准